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1 5. The oral dosage form according to claim 4 wherein the
2 filler is a solid.
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4 6. The oral dosage form according to claim 4 wherein the
5 filler is a semi-solid.
6
7 7. The oral dosage form according to claim 4 wherein the
8 filler is coated over the active and inactive ingredients.
9
10 8. The oral dosage form according to claim 1 wherein the
11 digestible substance is a binder.
12
13 9. The oral dosage form according to claim 1 wherein the
14 oral dosage form comprises a capsule having a first end and
15 a second end, and wherein the active and inactive
16 ingredients and the substance are compressed within the
17 capsule.
18
19 10. The oral dosage form according to claim 9 wherein the
20 digestible substance is concentrated at the first end of the
21 capsule.
22 11. The oral dosage form according to claim 10 wherein the
23 predetermined weight effects sinking of substantially the
24 entire first end of the capsule in the liquid.

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2 12. The oral dosage form according to claim 10 wherein the
3 capsule has indicia thereon to indicate the first end of the
4 capsule.

5

6 13. The oral dosage form according to claim 9 wherein the
7 digestible substance is a filler which is molded to the
8 inside of the capsule.

9

10 14. The oral dosage form according to claim 9 wherein the
11 digestible substance is a filler which is adhered to the
12 inside of the capsule.

13

14 15. The oral dosage form according to claim 1 wherein the
15 active and inactive ingredients and the digestible substance
16 are configured to form a tablet having a first portion
17 comprising the active ingredient and a second portion
18 comprising the digestible substance.

19

20 16. The oral dosage form according to claim 1 wherein the
21 active and inactive ingredients and the digestible substance
22 are configured to form a caplet having a first portion
23 comprising the active and inactive ingredients and a second
24 portion comprising the digestible substance.

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2 17. The oral dosage form according to claim 1 wherein the
3 percentage of the total weight of the oral dosage form that
4 is due to the weight of the digestible substance is between
5 about 5% and 95%.

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✓

7 18. An oral dosage form for ingestion with liquid,
8 comprising:

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10 an active ingredient;

11

12 an inactive ingredient; and

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14 a digestible substance having a predetermined weight that
15 effects an increase in the density of the oral dosage
16 form to at least 1.0 g/ml.

17

18 19. The oral dosage form according to claim 18 wherein the
19 percentage of the total weight of the oral dosage form that
20 is due to the weight of the digestible substance is between
21 about 5% and 95%.

22

23 20. The oral dosage form according to claim 19 wherein the
24 percentage of the total weight of the oral dosage form that

1 is due to the weight of the digestible substance is between
2 about 15% and 80%.

3

4 21. An oral dosage form configured to be swallowed in whole
5 with a liquid, comprising:

6

7 a capsule having a first portion and a second portion
8 attached to the first portion, each portion having an
9 interior;

10

11 an active ingredient concentrated in the interior of the
12 first portion; and

13

14 a predetermined amount of digestible filler concentrated
15 in the interior of the second portion of the capsule,
16 the filler being chosen from the group sucrose,
17 dextrose, lactose, fructose, microcrystalline cellulose,
18 sorbitol, xylitol, isomalt, gelatin and starch, the
19 filler having a predetermined weight that increases the
20 density of the capsule to a predetermined density that
21 effects sinking of at least the second portion of the
22 capsule below the surface of the liquid, the amount and
23 concentration of the filler being such as to eliminate
24 formation of regions within the interior of the second

1 portion that are relatively low density with respect to
2 the liquid with which the capsule is swallowed;
3
4 wherein the percentage of the total weight of the capsule
5 that is due to the weight of the filler is between
6 about 5% and 95% and wherein the amount and
7 concentration of the filler in the interior of the
8 second portion significantly reduce the buoyancy of the
9 capsule so as to cause at least the second portion of
10 the capsule to sink below the surface of the liquid.

11
12 22. The oral dosage form according to claim 21 wherein the
13 first portion of the capsule comprises a body portion of the
14 capsule and the second portion comprises a cap portion of
15 the capsule.

16
17 23. The oral dosage form according to claim 21 wherein the
18 predetermined weight and concentration of the filler in the
19 second portion produces a density of the second portion that
20 is at least 1.0 g/ml.

21
22 24. An oral dosage form configured to be swallowed in whole
23 with a liquid, comprising:

24

1 a body portion having an opening and an interior;
2
3 an active ingredient concentrated in the interior of the
4 body portion;
5
6 ingredients disposed in the interior of the body portion;
7 and
8
9 a plug portion attached to the body portion so as to seal
10 the opening, the plug portion comprising a
11 predetermined amount of digestible filler; and
12
13 wherein the percentage of the total weight of the oral
14 dosage form that is due to the weight of the filler is
15 between about 5% and 95% and wherein the amount and
16 concentration of the filler significantly reduce the
17 buoyancy of the oral dosage form so as to cause a
18 significant portion of the oral dosage form to sink
19 below the surface of the liquid.
20
21 25. A method for making a density-augmented capsule,
22 comprising:
23

1 providing a capsule body portion having an interior for
2 receiving ingredients;
3
4 providing a capsule cap portion that has an interior for
5 receiving a filler substance;
6
7 retaining the capsule body portion so that it is
8 substantially stationary;
9
10 depositing ingredients into the capsule body portion;
11
12 depositing a filler substance into the cap portion; and
13
14 joining the capsule cap portion to capsule body portion.
15
16 26. The method according to claim 25 wherein the
17 ingredients include active ingredients.
18
19 27. The method according to claim 26 wherein the
20 ingredients further include inactive ingredients.
21
22 28. A tablet for ingestion with a liquid, comprising:
23
24 a first end;

1

2 a second end;

3

4 an active ingredient;

5

6 an inactive ingredient; and

7

8 a digestible substance having a predetermined density

9 which is concentrated at the first end so as to effect

10 sinking of at least a portion of the tablet in the

11 liquid.

12

13 29. The oral dosage form according to claim 28 wherein the

14 percentage of the total weight of the tablet that is due to

15 the weight of the digestible substance is between about 15%

16 and 80%.

17

18 30. The table according to claim 28 wherein the tablet has

19 a generally conical shape which tapers from the first end to

20 the second end.

21

22 31. The table according to claim 28 wherein the tablet has

23 a generally trapezoidal shape which tapers from the first

24 end to the second end.